

Ship-in-Bottle Synthesis of $[\text{Pt}_{15}(\text{CO})_{30}]^{2-}$ Encapsulated in Ordered Hexagonal Mesoporous Channels of FSM-16 and Their Effective Catalysis in Water-Gas Shift Reaction

Takashi Yamamoto,[†] Toshifumi Shido,[†] Shinji Inagaki,[‡] Yoshiaki Fukushima,[‡] and Masaru Ichikawa^{*†}

Catalysis Research Center, Hokkaido University
Sapporo, 060 Japan
Toyota Central R&D Laboratories, Inc.
41-1, Nagakute, AiChi, 480-11 Japan

Received September 5, 1995

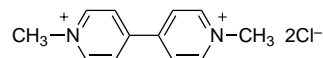
There are current interests in mesoporous materials such as MCM-41¹ and FSM(folded-sheet mesoporous material)-16² having honeycomb structures with ordered enormous channels of 20–100 Å diameters, which are larger than microporous cavities (6–13 Å) of conventional zeolites such as NaY, ALPO-5, and ZSM-5. They are potential hosts for the inclusion of bulky organic and inorganic species, thus opening up new applications for the design of tailored metal catalysts³ accessible to larger substrates and the quantum dots/wires of chalcogenides.⁴ We have recently developed the concept of “ship-in-bottle” technique for the challenges in rational synthesis of uni- and bimetal carbonyl clusters such as $\text{Rh}_{6-x}\text{Ir}_x(\text{CO})_{16}(x = 0-6)$,⁵ $\text{Ru}_6(\text{CO})_{18}^{2-}$,⁶ and $[\text{Pt}_3(\text{CO})_6]_n^{2-}$ ($n = 3,4$)⁷ encapsulated in NaY and NaX zeolite micropores as the ultimate nanometer-size vessels. They are useful for preparing discrete metal/alloy clusters (less than 10 Å size) which catalyze the alkane hydrolysis,⁵ CO hydrogenation toward C₁–C₅ alcohols⁸ and the olefin hydroformylation reaction.⁹ This communication describes a novel “ship-in-bottle” synthesis of robust carbonyl clusters such as $[\text{Pt}_{15}(\text{CO})_{30}]^{2-}$ uniformly encapsulated in the ordered mesoporous channels of FSM-16 which are thermally stabilized with organic cations such as R_4N^+ (R = Me, Et, Bu, and Hex) and MV^{2+} (methyl viologen cation). They exhibited markedly higher catalytic activities for ¹³C₁₈O exchange and water-gas shift reactions at ambient temperatures compared with Pt₉–Pt₁₂ carbonyl clusters restricted by a NaY microporous constraint.

According to the published procedures,² the host FSM-16 was synthesized using a layered polysilicate (Kanemite; $\text{NaHSi}_2\text{O}_5 \cdot 3\text{H}_2\text{O}$) and $\text{C}_{16}\text{H}_{33}\text{NMe}_3\text{Cl}$ as a micelle surfactant template, similar to MCM-41.¹ After calcination at 823 K, the resulting material (surface area, 950 m²/g) presents well-defined hexagonal mesoporous channels (27.5 Å) with silanol groups (3745 cm⁻¹) which were identified by X-ray powder patterns in the

low angle region ($2\theta = 2.26, 3.44, 4.50, \text{ and } 5.90$) and TEM techniques. A sample containing 5.0 mass% Pt was prepared by impregnation of FSM-16 with an aqueous solution of H₂PtCl₆. This sample was exposed to CO (200 Torr) in a closed circulating system by ramping the temperature from 300 to 323 K, resulting in the IR bands at 2188, 2149, and 2119 cm⁻¹, as presented in Figure 1 (a). From the analogy of the previously reported Pt carbonyl species,¹⁰ the IR bands at 2188, 2149, and 2119 cm⁻¹ can be ascribed to *cis*-Pt(CO)₂Cl₂ (2188 and 2148 cm⁻¹) and Pt(CO)Cl₃ (2121 cm⁻¹). The Pt carbonyls were converted by subsequent admission of H₂O vapor (15 Torr) onto the CO atmosphere to make an olive-green product (sample A) exhibiting a steady-state spectrum (Figure 1(b)) of carbonyl bands ($\nu_{\text{CO}} = 2086\text{s and } 1882\text{m cm}^{-1}$) and UV–vis reflectance (λ_{max} ; 452 and 805 nm). The final spectrum closely resembles that of $[\text{Et}_4\text{N}]_2[\text{Pt}_{15}(\text{CO})_{30}]$ in MeOH ($\nu_{\text{CO}} = 2056\text{s (terminal) and } 1872\text{m (bridged) cm}^{-1}$, λ_{max} ; 408 and 697 nm) and crystal,¹¹ Attempts to extract the platinum carbonyl species from sample A with THF (tetrahydrofuran) and MeOH were unsuccessful but did occur with $[(\text{Ph}_3\text{P})_2\text{N}]\text{Cl}$ in THF, which selectively gave an appreciable amount of $[(\text{Ph}_3\text{P})_2\text{N}]_2[\text{Pt}_{15}(\text{CO})_{30}]$ ($\nu_{\text{CO}} = 2056\text{s and } 1872\text{m cm}^{-1}$; λ_{max} ; 405 and 702 nm in THF). Accordingly, a tentative explanation suggests that $[\text{Pt}_{15}(\text{CO})_{30}]^{2-}$ was uniformly formed in mesoporous channels of FSM-16 by the reductive carbonylation of H₂PtCl₆/FSM-16, which may react by the homogeneous synthesis in solution.¹¹

It was found that $[\text{Pt}_{15}(\text{CO})_{30}]^{2-}$ in FSM-16 (sample A) is relatively unstable, and evacuation of sample A at 10⁻⁴ Torr and 300–323 K led to an irreversible transformation due to partial removal of CO to give the brownish product ($\nu_{\text{CO}} = 2063\text{s and } 1820\text{w cm}^{-1}$), which resembles those of the higher nuclearity Pt carbonyl clusters such as $[\text{Pt}_{24}(\text{CO})_{48}\text{H}_x]^{2-}$ and $[\text{Pt}_{38}(\text{CO})_{44}]^{2-}$ ($\nu_{\text{CO}} = 2060-2043\text{s and } 1832-1820\text{w cm}^{-1}$) in THF solution.¹² As presented in Figure 2, the electron micrograph of the evacuated sample A showed that platinum aggregates having a ca. 15 Å diameter, probably composed of 35–55 Pt atoms were uniformly distributed along the ordered mesoporous channels of FSM-16 crystals with a negligible formation of external particles.

On the other hand, the thermostable $[\text{Pt}_{15}(\text{CO})_{30}]^{2-}$ in FSM-16 was successfully prepared using the FSM-16 which was coimpregnated with H₂PtCl₆ and quaternary alkyl ammonium salts (R₄NX; R = methyl, ethyl, butyl, and hexyl; X = Cl, Br, and OH) and methyl viologen chloride, $[\text{MV}^{2+}]\text{Cl}_2$;



from each aqueous solution. The reductive carbonylation of each coimpregnated sample resulted in an olive-green product (UV–vis reflectance at 450 and 805 nm), showing the intense CO bands which appeared at 2075–2079s and 1875–1884m cm⁻¹ relatively shifted to higher frequencies by varying the larger quaternary alkyl ammonium cations. It is worthy to note that those organic cations play a role in stabilizing the robust Pt₁₅ carbonyl cluster dianion and their thermostabilities in the FSM-16 channels at 323–393 K decreased by varying the used quaternary ammonium cations (R₄N⁺ and MV²⁺) in the following order: ethyl > butyl > methyl > MV > hexyl >> non.

EXAFS measurements at the Pt L_{III} edge (11 562 eV) were carried out in the transmission mode at the BL-10B, Photon Factory at National Laboratory for High Energy Physics (KEK-PF) with a stored energy of 2.5 GeV and ring currents between 100 and 250 mA. The backscattering amplitude and phase-

(10) Irving, R. J.; Magnusson, E. A. *J. Chem. Soc.* 1956, 1860; 1958, 2283.

(11) Calabrese, J. C.; Dahl, L. F.; Chini, P.; Longoni, G.; Martinengo, S. *J. Am. Chem. Soc.* 1974, 96, 2614.

(12) Fujimoto, T.; Fukuoka, A.; Iijima, S.; Ichikawa, M. *J. Phys. Chem.* 1993, 97, 279; Roth, J. D.; Lewis, G. J.; Safford, L. K.; Jiang, X.; Dahl, L. F.; Weaver, M. J. *J. Am. Chem. Soc.* 1992, 114, 6159.

* To whom all correspondence should be addressed.

[†] Hokkaido University.

[‡] Toyota Central R&D Laboratories, Inc.

(1) Beck, J. S.; Vartuli, J. C.; Roth, W. J.; Leonowicz, M. E.; Kresge, C. T.; Smitt, K. D.; Chu, T.-W.; Olson, D. H.; Sheppard, E. W.; McCullen, S. B.; Higgins, J. B.; Schlenker, J. L. *J. Am. Chem. Soc.* 1992, 114, 10834.

(2) Yanagisawa, T.; Shimizu, T.; Kuroda, K.; Kato, C. *Bull. Chem. Soc. Jpn.* 1990, 62, 763, 1535; Inagaki, S.; Fukushima, Y.; Kuroda, K. *J. Chem. Soc., Chem. Commun.* 1993, 680.

(3) (a) Ichikawa, M. *Adv. Catal.* 1992, 38, 284. (b) Huber, C.; Moller, K.; Bein, T. *J. Chem. Soc.* 1994, 2619. Maschmeyer, T.; Rey, F.; Sankar, G.; Thomas, J. M. *Nature* 1995, 378, 159.

(4) Ozin, G. A.; Ozkar, S. *Chem. Mater.* 1992, 4, 511. Leonm, R.; Margolese, D.; Stucky, G.; Petroff, P. M. *Phys. Rev.* 1995, 52, 2285.

(5) Ichikawa, M.; Rao, L.-F.; Ito, T.; Fukuoka, A. *Faraday Disc., Chem. Soc.* 1989, 87, 232. Rao, L.-F.; Fukuoka, A.; Kosugi, N.; Kuroda, H.; Ichikawa, M. *J. Phys. Chem.* 1990, 94, 5317.

(6) Liu, A. M.; Shido, T.; Ichikawa, M. *J. Chem. Soc., Chem. Commun.* 1995, 1337.

(7) Li, G. J.; Fujimoto, T.; Fukuoka, A.; Ichikawa, M. *J. Chem. Soc., Chem. Commun.* 1991, 1337. Wang, R.-J.; Fujimoto, T.; Shido, T.; Ichikawa, M. *J. Chem. Soc., Chem. Commun.* 1992, 962; Li, G. J.; Fujimoto, T.; Fukuoka, A.; Ichikawa, M. *Catal. Lett.* 1992, 12, 171.

(8) Rao, L.-F.; Kimura, T.; Fukuoka, A.; Ichikawa, M. *J. Chem. Soc., Chem. Commun.* 1986, 458.

(9) Ichikawa, M. *Polyhedron* 1988, 7, 2351. Fukuoka, A.; Kimura, T.; Rao, L.-F.; Kosugi, N.; Kuroda, H.; Ichikawa, M. *Catal. Today* 1988, 6, 55; *Appl. Catal.* 1989, 50, 295. Ichikawa, M.; Kimura, T.; Fukuoka, A. *Stud. Surf. Sci. Catal.* 1991, 60, 335.

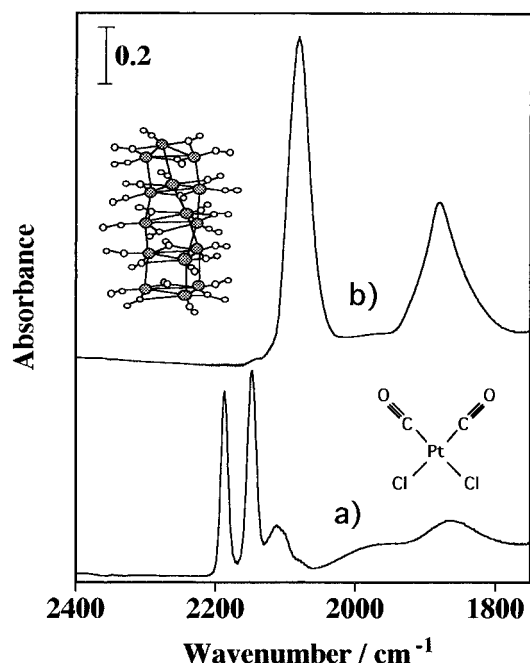


Figure 1. In-situ FTIR spectra in the reaction of $\text{H}_2\text{PtCl}_6/\text{FSM-16}$ with CO (200 Torr) at 323 K for 12 h (a) and with CO (200 Torr) + H_2O (15 Torr) at 323 K for 6 h (b).

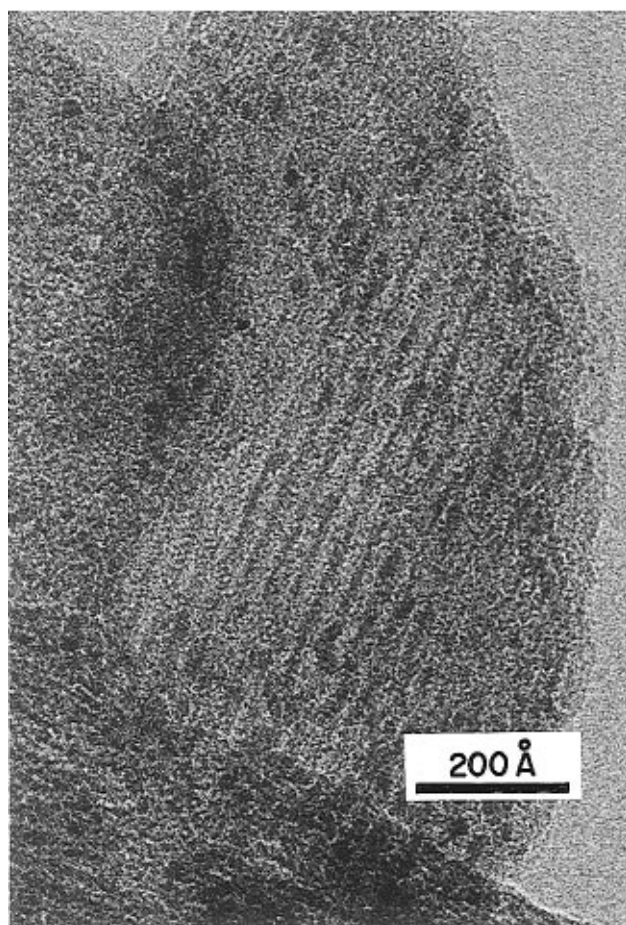


Figure 2. Transmission electron microgram of (a) $[\text{Pt}_{15}(\text{CO})_{30}]^{2-}/\text{FSM-16}$ (sample A) after evacuation at 300–323 K for 2 h, where the speckles having sizes of 10–20 Å are uniformly distributed in the mesoporous hexagonal channels (27.5 Å diameter) of FSM-16.

shift of Pt–Pt, Pt–CO were extracted from EXAFS spectra of Pt foil and $\text{W}(\text{CO})_6$, respectively. EXAFS data for $[\text{Pt}_{15}(\text{CO})_{30}]^{2-}/\text{NET}_4/\text{FSM-16}$ (sample B), $[\text{Pt}_{12}(\text{CO})_{24}]^{2-}/\text{NaY}$ (sample C) prepared according to the published procedure⁷ and $[\text{NET}_4]_2[\text{Pt}_{15}(\text{CO})_{30}]$ diluted in BN (boron nitride) as a reference (sample D) were obtained under a N_2 atmosphere at 300 K. The

Table 1. Catalytic Performances in ^{13}CO Exchange and Water-Gas Shift Reaction (WGS) on $[\text{Pt}_{15}(\text{CO})_{30}]^{2-}$ Bound with Organic Cations in FSM-16, $[\text{Pt}_3(\text{CO})_6]_n^{2-}$ ($n = 3,4$)/NaY and Pt/ $\gamma\text{-Al}_2\text{O}_3$

Pt carbonyl clusters/ FSM-16 or NaY	^{13}CO exchange reaction k/min (300 K) ^a	WGS k'/min (300 K) ^b
$[\text{Pt}_{15}(\text{CO})_{30}]^{2-}/[\text{NET}_4]^+/\text{FSM-16}$	123	12
$[\text{Pt}_{15}(\text{CO})_{30}]^{2-}/[\text{NBu}_4]^+/\text{FSM-16}$		4.8
$[\text{Pt}_{15}(\text{CO})_{30}]^{2-}/[\text{MV}]^{2+}/\text{FSM-16}$		22
$[\text{Pt}_{12}(\text{CO})_{24}]^{2-}/\text{NaY}$	7	0.42
$[\text{Pt}_9(\text{CO})_{18}]^{2-}/\text{NaY}$	9	0.75
Pt/ $\gamma\text{-Al}_2\text{O}_3$ ^c		0.02

^a ^{13}CO (100 Torr); TOF (mmol/Pt atom/min). ^b CO (200 Torr) + H_2O (15 Torr); TOF (CO_2) (mmol/Pt atom/min) $\times 10^{-2}$. ^c The catalyst was prepared conventionally by H_2 -reduction at 673 K for 2 h after H_2PtCl_6 impregnated on $\gamma\text{-Al}_2\text{O}_3$ (4 mass% Pt).

observed Pt L-edge shapes for samples B and C were similar to that of $[\text{NET}_4]_2[\text{Pt}_{15}(\text{CO})_{30}]/\text{BN}$ (sample D) and EXAFS analysis of the neighboring Pt–Pt frameworks in terms of coordination number (N_c) and interatomic distances (R) provided direct evidence for the stoichiometric formation of trigonal prismatic $[\text{Pt}_3(\text{CO})_6]_n^{2-}$ ($n = 4, 5$) cluster complexes within the FSM-16 channels and NaY cavities. It is of interest to find that for $[\text{Pt}_{15}(\text{CO})_{30}]^{2-}$ encapsulated in FSM-16 (sample B) the average interatomic distances of Pt–Pt between adjacent triplatinum planes ($R_2 = 3.08$ Å; $N_c^2 = 1.6$) are slightly elongated, compared with that of $[\text{NET}_4]_2[\text{Pt}_{15}(\text{CO})_{30}]/\text{BN}$ (sample D) ($R_2 = 3.07$ Å; $N_c^2 = 1.5$) and the X-ray analysis of $[\text{PPN}]_2[\text{Pt}_{15}(\text{CO})_{30}]$ in crystal ($R_2 = 3.05$ Å; $N_c^2 = 1.5$).¹¹ In contrast, the inter-triplatinum distances of the Pt_{12} cluster frameworks in NaY micropores (sample C; $N_c^2 = 1.5$, $R_2 = 2.99$ Å) are fairly shorter ($\Delta R = 0.08$ Å) for that of $[\text{PPN}]_2[\text{Pt}_{12}(\text{CO})_{30}]/\text{BN}$ ($R_2 = 3.07$ Å; $N_c^2 = 1.5$) within the experimental error ($\Delta R = 0.02$ Å). The NMR study by Heaton et al.¹³ on the structure of $[\text{Pt}_{15}(\text{CO})_{30}]^{2-}$ in solution showed that the Pt_3 triangle was fluxionally rotated in the Pt_3 plane, which causes the wide distribution of the Pt–Pt distances of the inter- Pt_3 triangle planes. Hence, the slight elongation of the Pt–Pt distance of the inter- Pt_3 planes for sample B may be caused by the fluxional rotation of the Pt_3 triangle of the Pt_{15} carbonyl clusters (8×12.3 Å van der Waals diameter) in the enormous channels of FSM-16 (27.5 Å). In contrast, the Pt_{12} carbonyl clusters (8×10 Å rod) encapsulated in the NaY micropores may be frozen due to the intrazeolitic constraint (12 Å effective diameter).

The WGS reaction ($\text{CO} + \text{H}_2\text{O} \rightarrow \text{CO}_2 + \text{H}_2$) was performed at reduced pressure ($P_{\text{CO}} = 50$ Torr, $P_{\text{H}_2\text{O}} = 20$ Torr) using a closed circulating Pyrex glass reactor charged with the powdered samples of $[\text{Pt}_{15}(\text{CO})_{30}][\text{R}_4\text{N}^+]/\text{FSM-16}$ ($\text{R} = \text{Et}$ and Bu), $[\text{Pt}_{15}(\text{CO})_{30}][\text{MV}^{2+}]/\text{FSM-16}$, $[\text{Pt}_{12}(\text{CO})_{24}]^{2-}/\text{NaY}$, and $[\text{Pt}_9(\text{CO})_{18}]^{2-}/\text{NaY}$ at 300–373 K. The products were analyzed by GC using Porapak Q (2 m; 363 K) and MS-5A (1 m; 363 K) columns with a thermal conductivity detector. As shown in Table 1, $[\text{Pt}_{15}(\text{CO})_{30}]^{2-}$ clusters with organic cations in FSM-16 exhibited remarkably higher activities (20–100 times) in the WGS reaction to form an equimolar mixture of CO_2 and H_2 than those on $[\text{Pt}_{12}(\text{CO})_{24}]^{2-}$ and $[\text{Pt}_9(\text{CO})_{18}]^{2-}$ in NaY and the conventional Pt/ Al_2O_3 catalyst (4 mass% Pt). Moreover, it was demonstrated that the carbonyls of $[\text{Pt}_{15}(\text{CO})_{30}]^{2-}$ in FSM-16 underwent facile isotopic exchange of ^{13}CO at 300 K. As shown in Table 1, the exchange rates in TOF varied upon the sorts of organic cations in FSM-16, whereas the carbonyl exchange of Pt_9 and Pt_{12} clusters in the NaY micropores proceeded very slowly. From this evidence, it is suggested that $[\text{Pt}_{15}(\text{CO})_{30}]^{2-}$ entrapped in the ordered mesoporous channels of FSM-16 exhibits higher activities in the WGS and ^{13}CO exchange reactions probably due to their flexible cluster frameworks and sufficient diffusibility of reactant gases compared with the Pt_9 and Pt_{12} carbonyl clusters which are restricted by a NaY micropore constraint.

JA953065O